

Date: Wednesday, 20/05/2009 9:57:53 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 48072	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251231
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 45162	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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*AS*

**Comment:** PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-231 with Dart IPP D212-725-1-231"

Send a copy of this IPP

20/05/2009 ①

**MAY 25 2009**

2.0	D2127251231	Stiffener Angle
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*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER ANGLE

**MAY 25 2009**

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-231	STIFFENER ANGLE	<u>45398.1.69</u>
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Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-231 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

**MAY 25 2009**

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48072

Part Number: D2127251231

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CY 09/05/26

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.66

#### Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

#### Resolution:

D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78.  
Material AISI 304, .020 Batch No. 1758

1.66 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.67

#### Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

#### Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material 321 ANN SS .020, Batch No. 2828.

1.67 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.68

#### Discrepancy:

Fabricate D212-725-1-227, Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-227, Bracket fabricated IAW D212-725-1 Dwg Pg. 80. Material 301 1/2 .025, Batch No. 2451.

1.68 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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### Squawk: 1.69

#### Discrepancy:

Fabricate D212-725-1-231, Stiffener Angle for Dart Aerospace.

#### Resolution:

D212-725-1-231, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81. Material 2024-T3511 0.130, Batch No. 2978.

1.69 Work Done By: Alvin Werner

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.**

**AMO 6-81** Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*